



MACHINE MAKE & MODEL: _____

HYD. CYLINDER MAKE & MODEL: _____

CHUCK MAKE & MODEL: _____

"A": _____

"B": _____

"C": _____

"D": _____

"E": _____

"F": _____

"G": _____

"H": _____

"I": _____

J.F. BERNS CO., INC.

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Design & Quote: josh@jfberns.com
 Quote With Customer Provided Drawing: rob@jfberns.com

UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DIMENSIONS TOLERANCES:		DRAWN	
METRIC	INCH	CHECKED	
X & X.X = ± 0.5mm	.XX = ± .031	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF J.F. BERNS Co., Inc. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF J.F. BERNS Co., Inc. IS PROHIBITED.	
X.XX = ± 0.1mm	.XXX = ± .005		
DIA. = H13 / h13			
ANGULAR: ± 0.5			
BREAK SHARP CORNERS 0.5mm MAX.			
MTL: 1026 DOM/OPTIONAL ALLOY			
FINISH:			
		J.F. BERNS Co., Inc. CINCINNATI, OHIO	
		TITLE: DRAW TUBE, CHUCK PILOT	
SIZE B	DWG. NO. JFB DT WORKSHEET (1PC CHUCK PILOT)		
SCALE: 1:1	WEIGHT:	SHEET 1 OF 2	