



MACHINE MAKE & MODEL: _____

"A": _____

"E": _____

"B": _____

"F": _____

HYD. CYLINDER MAKE & MODEL: _____

"C": _____

"G": _____

CHUCK MAKE & MODEL: _____

"D": _____

"H": _____

"I": _____

J.F. BERNS CO., INC.

PH: (513) 851-4600
 FX: (513) 851-4666

Design & Quote: josh@jfberns.com
 Quote With Customer Provided Drawing: rob@jfberns.com

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	J.F. BERNS Co., Inc. CINCINNATI, OHIO
DIMENSIONS TOLERANCES: METRIC INCH X & X.X = ± 0.5mm .XX = ± .031 X.XX = ± 0.1mm .XXX = ± .005 DIA. = H13 / h13 ANGULAR: ± 0.5 BREAK SHARP CORNERS 0.5mm MAX.		DRAWN		
MTL: 1026 DOM/OPTIONAL ALLOY		CHECKED		TITLE: DRAW TUBE, CYLINDER PILOT
FINISH:		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF J.F. BERNS Co., Inc. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF J.F. BERNS Co., Inc. IS PROHIBITED.		
		SIZE DWG. NO. B JFB DT WORKSHEET (1PC CYLINDER PILOT)		SHEET 1 OF 2
		SCALE: 1:1	WEIGHT:	