



MACHINE MAKE & MODEL: _____

"A": _____

"F": _____

"B": _____

"G": _____

HYD. CYLINDER MAKE & MODEL: _____

"C": _____

"H": _____

CHUCK MAKE & MODEL: _____

"D": _____

"I": _____

"E": _____

"J": _____

"K": _____

J.F. BERNS CO., INC.

PH: (513) 851-4600
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Design & Quote: josh@jfberns.com
 Quote With Customer Provided Drawing: rob@jfberns.com

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	J.F. BERNS Co., Inc. CINCINNATI, OHIO
DIMENSIONS TOLERANCES: METRIC X & X.X = ± 0.5mm X.XX = ± 0.1mm DIA. = H13 / h13 ANGULAR: ± 0.5 BREAK SHARP CORNERS 0.5mm MAX.		DRAWN		
INCH .XX = ± .031 .XXX = ± .005		CHECKED		TITLE: DRAW TUBE, WITH PILOTS
MTL: 1026 DOM/OPTIONAL ALLOY FINISH:		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF J.F. BERNS Co., Inc. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF J.F. BERNS Co., Inc. IS PROHIBITED.		SIZE B DWG. NO. JFB DT WORKSHEET (1PC WITH PILOTS)
		SCALE: 1:1	WEIGHT:	SHEET 1 OF 2