



MACHINE MAKE & MODEL: \_\_\_\_\_

"A": \_\_\_\_\_

"E": \_\_\_\_\_

"B": \_\_\_\_\_

"F": \_\_\_\_\_

HYD. CYLINDER MAKE & MODEL: \_\_\_\_\_

"C": \_\_\_\_\_

"G": \_\_\_\_\_

"D": \_\_\_\_\_

CHUCK MAKE & MODEL: \_\_\_\_\_

**J.F. BERNS CO., INC.**

PH: (513) 851-4600  
 FX: (513) 851-4666

Design & Quote: [josh@jfberns.com](mailto:josh@jfberns.com)  
 Quote With Customer Provided Drawing: [rob@jfberns.com](mailto:rob@jfberns.com)

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	<b>J.F. BERNS Co., Inc.</b> CINCINNATI, OHIO
DIMENSIONS TOLERANCES: METRIC INCH X & X.X = ± 0.5mm .XX = ± .031 X.XX = ± 0.1mm .XXX = ± .005 DIA. = H13 / h13 ANGULAR: ± 0.5 BREAK SHARP CORNERS 0.5mm MAX.		DRAWN		
MTL: 1026 DOM/OPTIONAL ALLOY		CHECKED		TITLE: <b>DRAW TUBE, WITHOUT PILOTS</b>
FINISH:		<b>PROPRIETARY AND CONFIDENTIAL</b>		
		THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF J.F. BERNS Co., Inc. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF J.F. BERNS Co., Inc. IS PROHIBITED.		SIZE DWG. NO. <b>B</b> JFB DT WORKSHEET (1 PC WITHOUT PILOTS)
		SCALE: 1:1	WEIGHT:	SHEET 1 OF 2